

Vaccination With Irradiated, Autologous Melanoma Cells Engineered to Secrete Granulocyte-Macrophage Colony-Stimulating Factor by Adenoviral-Mediated Gene Transfer Augments Antitumor Immunity in Patients With Metastatic Melanoma

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Purpose: Vaccination with irradiated, autologous melanoma cells engineered to secrete granulocyte-macrophage colony-stimulating factor (GM-CSF) by retroviral-mediated gene transfer generates potent antitumor immunity in patients with metastatic melanoma. Further clinical development of this immunization scheme requires simplification of vaccine manufacture. We conducted a phase I clinical trial testing the biologic activity of vaccination with irradiated, autologous melanoma cells engineered to secrete GM-CSF by adenoviral-mediated gene transfer.

Patients and Methods: Excised metastases were processed to single cells, transduced with a replication-defective adenoviral vector encoding GM-CSF, irradiated, and cryopreserved. Individual vaccines were composed of 1×10^6 , 4×10^6 , or 1×10^7 tumor cells, depending on overall yield, and were injected intradermally and subcutaneously at weekly and biweekly intervals.

Results: Vaccines were successfully manufactured for 34 (97%) of 35 patients. The average GM-CSF secretion was 745 ng/ 10^6 cells/24 hours. Toxicities were restricted to

grade 1 to 2 local skin reactions. Eight patients were withdrawn early because of rapid disease progression. Vaccination elicited dense dendritic cell, macrophage, granulocyte, and lymphocyte infiltrates at injection sites in 19 of 26 assessable patients. Immunization stimulated the development of delayed-type hypersensitivity reactions to irradiated, dissociated, autologous, nontransduced tumor cells in 17 of 25 patients. Metastatic lesions that were resected after vaccination showed brisk or focal T-lymphocyte and plasma cell infiltrates with tumor necrosis in 10 of 16 patients. One complete, one partial, and one mixed response were noted. Ten patients (29%) are alive, with a minimum follow-up of 36 months; four of these patients have no evidence of disease.

Conclusion: Vaccination with irradiated, autologous melanoma cells engineered to secrete GM-CSF by adenoviral-mediated gene transfer augments antitumor immunity in patients with metastatic melanoma.

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THERE IS convincing evidence that malignant melanoma frequently stimulates humoral and cellular responses. Serologic-based cloning strategies have identified an impressive repertoire of tumor-associated targets, including melanosomal proteins, cancer-testis antigens, and mutated gene products.¹⁻³ CD4⁺ and CD8⁺ T cells that recognize melanoma cells can be detected in the blood, lymph nodes, or tumors of many patients.⁴⁻⁸ The host reaction to early-stage melanoma may influence clinical outcome. Brisk T-lymphocyte infiltrates in the vertical growth phase are strongly associated with a reduced incidence of recurrent disease and mortality.^{9,10} Dense T-cell reactions in tumors that metastasize to regional lymph nodes similarly predict improved survival when compared with lesions that fail to elicit infiltrates.¹¹

Notwithstanding these provocative data, most patients fail to develop antimelanoma responses that are sufficiently potent to prevent lethal tumor progression. The understanding that tumor cells generally stimulate poor antigen presentation has motivated the design of several new strategies to increase antitumor immunity,^{12,13} and many of these strategies are under active study in melanoma.¹⁴⁻³⁰ Among the approaches using gene transfer, we demonstrated that vaccination with irradiated tumor cells engineered to secrete granulocyte-macrophage colony-

stimulating factor (GM-CSF) generates potent, specific, and long-lasting antitumor immunity in multiple murine models, including the B16 melanoma.³¹ Vaccination involves enhanced tumor antigen presentation by recruited dendritic cells and macrophages; the coordinated functions of CD4⁺ and CD8⁺ T

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cells, CD1d-restricted natural killer-T cells, and antibodies mediate protective immunity.³¹⁻³⁴

We previously reported a phase I trial of vaccination with irradiated, autologous melanoma cells engineered to secrete GM-CSF by retroviral-mediated gene transfer in patients with metastatic melanoma.³⁵ Vaccination sites showed brisk infiltrates of dendritic cells, macrophages, eosinophils, and lymphocytes in all 21 assessable patients. Although metastatic lesions resected before vaccination disclosed minimal immune infiltrates, metastatic lesions resected after vaccination revealed dense infiltrates of CD4⁺ and CD8⁺ T lymphocytes and plasma cells with extensive tumor destruction, fibrosis, and edema in 11 of 16 examined patients.

Although these findings illustrate the biologic activity of GM-CSF-secreting autologous melanoma cells, the use of conventional retroviral vectors for vaccine manufacture may impede further clinical development. Murine leukemia virus-derived vectors require replicating target cells for efficient gene transfer and are potential carcinogens.³⁶ Therefore, short-term tumor cultures must be prepared from each patient sample, and the transduced cells must undergo extensive safety testing before clinical administration. However, adenoviral vectors are able to transduce resting target cells and show only minimal toxicities with *ex vivo* applications,³⁷ properties that render these vectors an attractive alternative for vaccine production. In this article, we report a phase I clinical trial that demonstrates the feasibility, safety, and immunogenicity of vaccination with irradiated, autologous melanoma cells engineered to secrete GM-CSF by adenoviral-mediated gene transfer.

PATIENTS AND METHODS

Patients

This phase I Dana-Farber Partners Cancer Care clinical protocol received approval from the local institutional review board and biosafety committees, the National Institutes of Health Recombinant DNA Advisory Committee, and the Food and Drug Administration. Patients were eligible for enrollment if they had metastatic melanoma, an Eastern Cooperative Oncology Group performance status of 0 or 1, an estimated life expectancy ≥ 6 months, age ≥ 18 years, and had signed informed consent, and were ≥ 4 weeks from chemotherapy, radiotherapy, immunotherapy, or corticosteroid therapy and more than 6 months from bone marrow or peripheral-blood stem-cell transplantation. Patients were excluded if they were pregnant or nursing, human immunodeficiency virus positive, or had uncontrolled active infection. Enrolled patients received staging scans and routine hematology and chemistry testing.

Vaccine Production

Metastases were excised, placed into sterile media, and brought to the Connell-O'Reilly Gene Transfer Laboratory (a dedicated biosafety level 2 facility for human gene transfer experiments) at the Dana-Farber Cancer Institute (Boston, MA). The masses were cut into small pieces and digested to single cells with mechanical agitation and collagenase. Two $\times 10^6$ tumor cells were irradiated (100 Gy) and cryopreserved (90% fetal calf serum and 10% dimethyl sulfoxide) in 1×10^6 cell aliquots for delayed-type hypersensitivity testing. The remaining tumor cells were transduced overnight at 37°C (in alpha-minimal essential medium, 10% fetal calf serum, and gentamicin) with a replication-defective adenoviral vector encoding human GM-CSF (Ad-GM; Cell Genesys, Foster City, CA) at a multiplicity of infection of 10. Preliminary studies with Ad-Lac Z (the same vector

backbone with a beta-galactosidase cDNA insert) demonstrated that at least 50% of the tumor cells were transduced under these conditions (data not shown). In four patients, additional vaccines were manufactured using cells obtained from short-term, autologous tumor cultures.

Ad-GM contains a GM-CSF expression cassette in the E1 region of adenovirus type 5 and a second deletion in the E3 region.³⁸ The GM-CSF expression cassette contains the cytomegalovirus immediate early promoter/enhancer,³⁹ a shortened human beta-globin second intron, the human GM-CSF gene,⁴⁰ and the beta-globin polyadenylation signal and 3' untranslated region. The integrity of the viral vector was confirmed by restriction analysis. High titer stocks of Ad-GM underwent extensive testing and certification before Food and Drug Administration approval for clinical use.

After overnight transduction, the tumor cells were extensively washed and irradiated (100 Gy). For 48 hours, 1×10^6 cells were cultured. The supernatants were collected, and GM-CSF levels were measured by an enzyme-linked immunosorbent assay (ELISA; Endogen EH-GMCSF, Woburn, MA) according to the manufacturer's protocol. Preliminary studies showed that GM-CSF secretion was not significantly influenced by irradiation (data not shown). Based on the overall viable tumor cell yield, vaccine aliquots were cryopreserved as follows: $\leq 3 \times 10^7$ total, 1×10^6 aliquots (dose level 1); 3×10^7 to 1×10^8 total, 4×10^6 aliquots (dose level 2); $\geq 1 \times 10^8$ total, 1×10^7 aliquots (dose level 3). Samples of transduced and nontransduced tumor cells were tested for sterility, endotoxin, and *Mycoplasma pneumoniae*. For clinical administration, cryopreserved cells were thawed, washed extensively, and resuspended in 1 mL of sterile saline for the vaccines and 0.5 mL of sterile saline for the nontransduced cells for delayed-type hypersensitivity testing.

Vaccination and Evaluation

Vaccines were injected intradermally (0.5 mL) and subcutaneously (0.5 mL) into normal skin on the limbs and abdomen on a rotating basis. The treatment schema consisted of immunizations weekly for 3 weeks and then every other week until the vaccine supply was exhausted or the patient was removed from the study. A minimum of six vaccinations was required for a patient to be considered assessable for biologic activity. Patients were restaged at week 10 and then at 4-month intervals or when clinically indicated. Responding, stable, or indolent patients were eligible for additional rounds of vaccination.

Irradiated, dissociated, nontransduced tumor cells were injected intradermally (0.5 mL) into normal skin at the time of beginning vaccination and then with the fifth vaccination to evaluate delayed-type hypersensitivity. Punch biopsies were obtained 2 to 3 days after injections. When possible, distant metastases were biopsied after vaccination to assess immune infiltrates. For pathologic examination, tissues were fixed in 10% neutral buffered formalin, processed routinely, and embedded in paraffin. Immunohistochemistry was performed using standard techniques with monoclonal antibodies to CD4, CD8, CD20, and immunoglobulin kappa. Dendritic cells were identified by CD1a staining (four patients) and/or by a characteristic morphology in hematoxylin and eosin sections that was previously reported⁴¹ (ovoid or dendritic shape with prominent pale-gray cytoplasm; oval, sometimes indented nucleus with clear nucleoplasm; and single, small blue nucleolus often apposed to a delicate nuclear membrane). Delayed-type hypersensitivity reactions were considered strong when the following conditions were present: mononuclear cells admixed with eosinophils and basophils accumulated around blood vessels; endothelial cells were swollen or partially necrotic, often with vessel luminal occlusion; and dermal edema and fibrin exudation were present. Tumor infiltrates were considered significant when they occupied at least 30% of multiple high-power microscopic fields.

Antiadenoviral antibodies were measured by an ELISA. Ninety-six well ELISA plates (COSTAR, Acton, MA) were coated with intact Ad-Lac Z particles or viral lysates (prepared with aminocaproic acid, soybean trypsin inhibitor, leupeptin, pepstatin, and 0.5% Nonidet P-40) in a carbonate buffer. The wells were blocked overnight at 4°C with 2% nonfat dried milk/phosphate-buffered saline, washed, and incubated in duplicate with 100 μ L of patient sera diluted 1:500 in 2% nonfat dried milk/phosphate-buffered saline overnight at 4°C. A goat antihuman immunoglobulin G conjugated to horseradish peroxidase (Zymed, South San Francisco, CA) was added at

Table 1. Patient Characteristics

Characteristic	No. of Patients (N = 35)
Sex	
Male	22
Female	13
Age, years	
Median	55
Range	23-77
Interval, diagnosis to vaccination, months	
Median	36
Range	3-324
Site of metastases	
Subcutaneous/soft tissue	21
Lung	14
Lymph node	11
Liver	2
Bone	2
Spleen	2
Omentum	1
Uterus	1
Parotid gland	1
Adrenal gland	1
Gingiva	1
Prior therapy	
Surgery	17
Interferon	10
Chemotherapy	8
Radiation	8
Interleukin-2	5
Limb perfusion	2
Other vaccine	2

room temperature, and the plate was developed with a one-step 3,3',5,5'-tetramethylbenzidine/peroxide reagent (DAKO, Glostrup, Denmark). All samples were performed in duplicate. The values reported were the mean absorbance at 450 nm for virus-coating buffer only.

RESULTS

Patient Characteristics

Thirty-five metastatic melanoma patients were enrolled onto this phase I trial between October 1997 and May 1999. The characteristics of the patients are listed in Table 1. There were 22 males and 13 females, with a median age of 55 years (range, 23 to 77 years). The average interval between the primary diagnosis of melanoma and study entry was 3 years (range, 3 months to 27 years). Sites of metastases on enrollment included subcutaneous/soft tissues (n = 21), lung (n = 14), lymph node (n = 11), liver (n = 2), omentum (n = 1), bone (n = 2), spleen (n = 2), uterus (n = 1), parotid gland (n = 1), and adrenal gland (n = 1). Seventeen patients showed involvement of multiple organs. Prior therapies for metastatic disease were surgery (n = 17), interferon (n = 10), chemotherapy (n = 8), radiation therapy (n = 8), interleukin-2 (n = 5), limb perfusion therapy (n = 2), and other vaccines (n = 2).

Vaccine Production and Administration

Tumor tissue was obtained from all 35 enrolled patients, most commonly from subcutaneous/soft tissues (n = 17) or lymph

Table 2. Vaccine Production and Administration

Vaccine Characteristics	No. of Patients (N = 35)
Vaccine successfully prepared	34
Vaccine source	
Subcutaneous/soft tissue	17
Lymph node	8
Lung	5
Liver	1
Uterus	1
Omentum	1
Parotid gland	1
Adrenal gland	1
Cell viability, %	
Median	70
Range	8-100
GM-CSF secretion, ng/10 ⁶ cells/24 hours	
Median	745
Range	11-2,608
Dose level	
1, 1 × 10 ⁶ cells	9
2, 4 × 10 ⁶ cells	11
3, 1 × 10 ⁷ cells	14

Abbreviation: GM-CSF, granulocyte-macrophage colony-stimulating factor.

nodes (n = 8), but also from lung (n = 5), uterus (n = 1), omentum (n = 1), liver (n = 1), adrenal gland (n = 1), and parotid gland (n = 1, Table 2). Solid tumors were processed to single-cell suspension with mechanical agitation and collagenase digestion, transduced overnight with Ad-GM, irradiated, and cryopreserved.

Vaccines were successfully prepared for 34 (97%; 90% exact binomial confidence interval [CI], 87% to 100%) of the 35 patients (nine patients at dose level 1, 11 at dose level 2, and 14 at dose level 3). Insufficient numbers of viable cells precluded vaccine manufacture in one patient. The average GM-CSF secretion after irradiation was 745 ng/10⁶ cells/24 hours, with a range from 11 to 2,608 ng/10⁶ cells/24 hours and a median of 534 ng/10⁶ cells/24 hours. The average cell viability was 70%, with a range from 8% to 100% and a median of 75%. The levels of GM-CSF produced generally were related to the overall viability of the cell population (detailed cell processing data will be presented elsewhere).

Rapid disease progression resulted in the early withdrawal of eight patients, two of whom never received any vaccinations; most early withdrawals were at dose level 3, likely reflecting higher tumor burdens. Twenty-six patients completed at least six immunizations and were considered assessable for biologic activity (76%; 90% exact binomial CI, 62% to 88%); eight of these patients were treated at dose level 1, nine were treated at dose level 2, and nine were treated at dose level 3. The average interval between tumor harvest and first vaccination was 3 weeks (range, 1 to 9 weeks). Seven patients with stable or indolent disease received additional courses of immunization. The median number of vaccinations was eight (range, one to 34 vaccinations).

Toxicities

Vaccination consistently elicited grade 1 to 2 erythema and induration at injection sites, often with associated pruritus. There

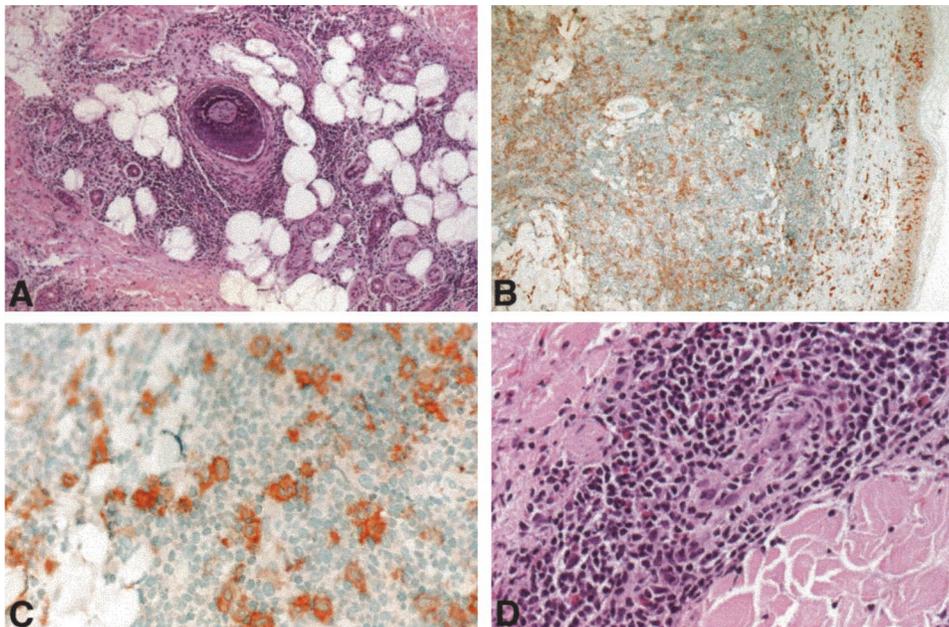


Fig 1. (A) Vaccination site reaction; (B, C) CD1a⁺ dendritic cells; and (D) delayed-type hypersensitivity reaction with eosinophils.

were no significant hepatic, renal, pulmonary, cardiac, hematologic, gastrointestinal, or neurologic toxicities attributable to treatment. No autoimmune reactions or adenoviral infections were observed. One patient died from pneumococcal sepsis after the first immunization, although this was not related to vaccination.

Vaccination Reactions

Injections of irradiated, autologous GM-CSF-secreting melanoma cells elicited local reactions in all 26 assessable patients. The intensity and frequency of these responses were related to vaccine dose; strong reactions were observed in three of eight patients at dose level 1, eight of nine patients at dose level 2, and eight of nine patients at dose level 3. Erythema and induration at injection sites typically resolved over 48 to 72 hours. Local responses generally increased with subsequent immunizations, and patients with strong reactions sometimes developed recall responses at previous vaccination sites.

Immunization reactions were characterized by substantial dermal infiltrates of dendritic cells, macrophages, neutrophils, and lymphocytes (Fig 1A, 1B, and 1C). A prominent eosinophil component was present in seven patients (three patients at dose level 1, two at dose level 2, and two at dose level 3). Strong reactions included endothelial cell activation and damage in the superficial venules. The intensity of the infiltrates generally corresponded to the degree of erythema and induration.

Delayed-Type Hypersensitivity Reactions

Irradiated, dissociated, autologous nontransduced melanoma cells were available for delayed-type hypersensitivity testing in 25 patients (insufficient cells precluded these studies in one patient at dose level 1). Injections of nontransduced melanoma cells at the beginning of vaccination failed to provoke clinical or pathologic reactivity in any patients. However, three of seven

patients at dose level 1, seven of nine patients at dose level 2, and seven of nine patients at dose level 3 developed significant reactions to these cells when administered at the time of the fifth vaccination or thereafter (68%; 90% exact binomial CI, 50% to 83%). Pathologic examination revealed T-lymphocyte and macrophage infiltrates throughout the dermis (Fig 1D). Eosinophils were also present in seven patients (three patients at dose level 1, two at dose level 2, and two at dose level 3).

Antiadenoviral Humoral Responses

Because the infected tumor cells may express some viral gene products, vaccination might stimulate immunity to adenoviral proteins. To explore this possibility, we developed an ELISA to measure antibodies against intact and lysed adenoviral particles (Ad-Lac Z). All eight patients who were examined showed detectable antibodies to both intact and lysed adenoviral particles at study entry, consistent with the high prevalence of adenoviral infection in the adult population.³⁷ Augmented antibody titers as a function of vaccination were found in five of the eight patients, and representative longitudinal studies are shown in Fig 2. Increases in antibodies were not related to the number of vaccinations or GM-CSF secretion levels. Moreover, the development of reactivity to autologous melanoma cells was not associated with changes in adenoviral antibody titers.

Immune Responses in Metastases

To evaluate whether the augmented antimelanoma immunity mediated tumor destruction, we compared the host responses in metastases resected before and after therapy. Before immunization, metastases showed either an absent or minimal cellular infiltrate in all patients. In contrast, 10 of 16 patients developed significant T-lymphocyte and plasma cell infiltrates associated with tumor destruction in metastases as a consequence of vaccina-

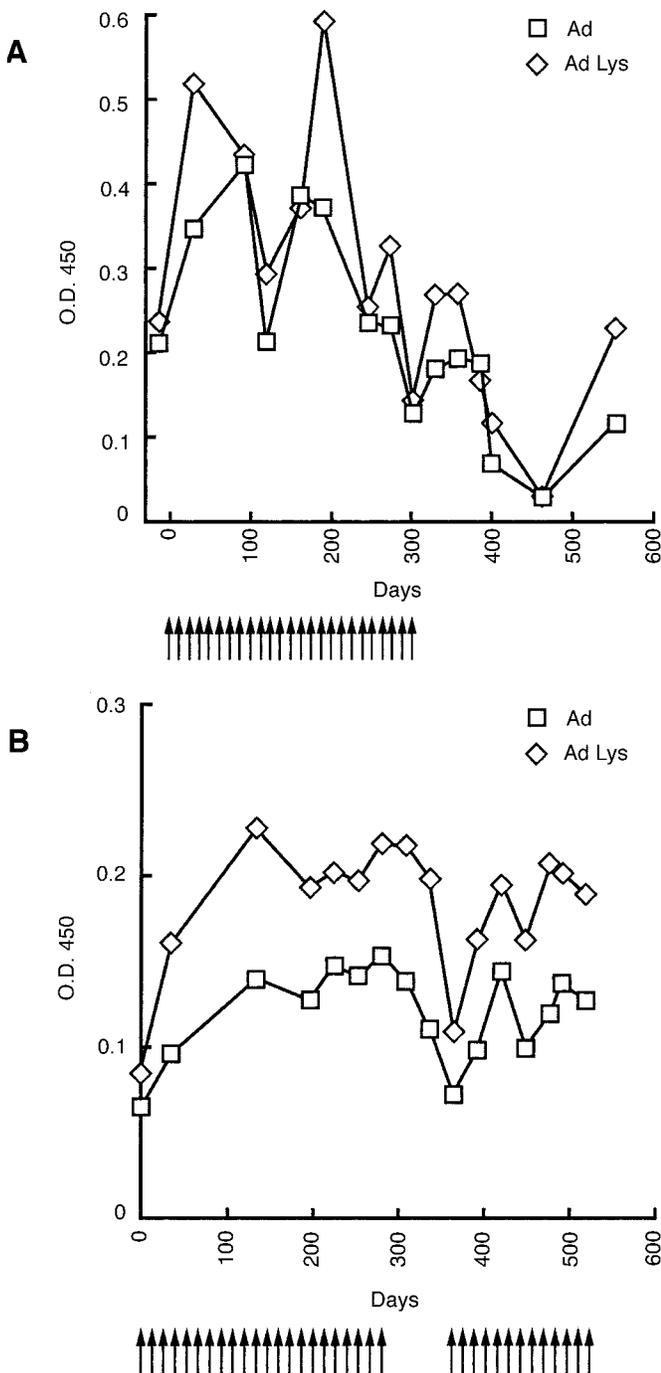


Fig 2. Vaccination stimulates increased antiadenoviral antibodies in some patients. Arrows denote immunizations. (A) Patient M28; and (B) patient M37. Abbreviations: O.D., optical density; Ad, intact adenoviral particles; Ad Lys, lysed adenoviral particles.

tion (four of five tumors at dose level 1, four of six tumors at dose level 2, and two of five tumors at dose level 3). A coordinated cellular and humoral response was indicated by the recruitment of CD4⁺ and CD8⁺ T lymphocytes and CD20⁺ B cells secreting immunoglobulin (Fig 3). The T- and B-cell infiltrates were diffuse in six patients and focal in four patients; diffuse infiltrates were associated with more extensive tumor necrosis.

Clinical Outcomes

One complete, one partial, and one mixed response were observed. The regressing metastases were in subcutaneous tissues and the lung. Five patients demonstrated stable disease. The remaining 18 assessable patients exhibited progressive disease, although three achieved clinically meaningful responses to subsequent systemic therapy. Follow-up data are available on all 35 enrolled patients. Ten patients remain alive after a minimum of 36 months from study entry; four of these patients have no evidence of disease after further surgical treatment. The median survival time is 15 months, and the estimated 3-year overall survival rate is 29% (90% exact binomial CI, 16% to 41%; Fig 4). There was no association between prolonged survival and either cell dose level or GM-CSF secretion rate.

DISCUSSION

This phase I trial was undertaken in an effort to develop a biologically active, simplified method of manufacturing autologous GM-CSF-secreting melanoma vaccines. Our previous study using retroviral-mediated gene transfer revealed the ability of this immunization strategy to consistently augment cellular and humoral antimelanoma responses in patients with metastatic disease.³⁵ However, the complexity of establishing short-term tumor cultures and the requirement to certify the absence of replication competent retrovirus in the final product impeded further clinical development.

Because adenoviral vectors efficiently transduce resting target cells, we used this gene transfer technology to engineer freshly processed tumor samples. The ability to prepare vaccines for 34 of 35 patients demonstrates the high efficiency of this manufacturing scheme. Indeed, the average GM-CSF secretion rate of 745 ng/10⁶ cells/24 hours exceeded the rate previously achieved with retroviral-mediated gene transfer.³⁵ The relatively low production levels in a few samples primarily reflected the extensive tumor necrosis present in the surgical specimens. Importantly, the brief overnight transduction protocol and the low pathogenicity of adenoviral vectors with *ex vivo* applications³⁷ enabled treatment to begin in a timely fashion.

Whereas the adenoviral vector yielded substantial improvements in vaccine manufacture, some differences in the antimelanoma immune response were observed compared with our previous clinical study. Vaccination with melanoma cells engineered by retroviral-mediated gene transfer consistently elicited local infiltrates composed of dendritic cells, macrophages, lymphocytes, and eosinophils.³⁵ Although immunization with melanoma cells engineered by adenoviral-mediated gene transfer stimulated strong dendritic cell, macrophage, and lymphocyte infiltrates in 19 of 26 patients, a prominent eosinophil component was generated in only seven patients. A comparable reduction in eosinophil recruitment to delayed-type hypersensitivity reactions was also observed. Preliminary studies in three patients indicate that peripheral-blood mononuclear cells secreted minimal or no interleukin-5 in response to autologous melanoma cells (data not shown), compared with the robust production consistently induced in the retroviral trial³⁵; however, additional experiments

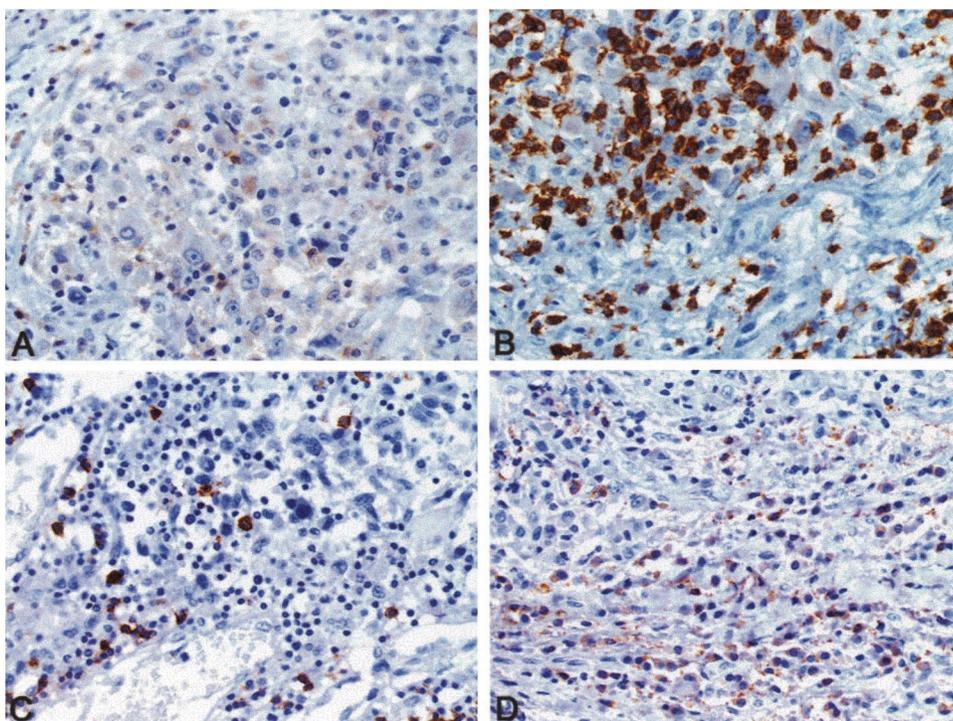


Fig 3. Infiltrated metastasis with extensive tumor destruction after vaccination. (A) CD4⁺ T cells; (B) CD8⁺ T cells; (C) CD20⁺ B cells; and (D) immunoglobulin kappa.

are necessary to examine these differences in more detail. The interpretation of the antigenic specificities of the local responses is, moreover, complicated by the requirement to manipulate the autologous tumor cells *ex vivo*, with the attendant exposure to culture media. Thus, in addition to tumor-associated antigens, xenogeneic components may contribute to the reactions.

The mechanisms underlying the differences in antitumor immunity elicited by the adenoviral and retroviral vectors are currently unclear. One possibility might involve the use of freshly dissociated tumor suspensions versus cultured tumor cells. To explore this idea, we established short-term tumor cultures from several patients and transduced the cells with Ad-GM; vaccination with these products nevertheless failed to provoke eosinophil responses. Another possibility might involve

specific characteristics of the adenoviral vector. However, a second phase I study in which we prepared irradiated, autologous GM-CSF-secreting non-small-cell lung carcinoma vaccines using the identical manufacturing scheme revealed the consistent induction of eosinophil-rich reactions that were indistinguishable from those in the retroviral melanoma trial.⁴² A third possibility that remains to be investigated involves whether melanoma and non-small-cell lung carcinoma cells manifest important differences in transgene expression after *in vivo* administration.

Vaccination with irradiated melanoma cells engineered to secrete GM-CSF by adenoviral-mediated gene transfer did stimulate immunity that was sufficiently potent to mediate antitumor effects. Ten of 16 patients developed significant lymphocyte infiltrates and tumor necrosis in distant metastases as a function of vaccination. The accumulation of CD4⁺ and CD8⁺ T cells and immunoglobulin-secreting CD20⁺ B cells indicated the evolution of a coordinated humoral and cellular response. By undertaking a detailed analysis of one of the patients who developed vaccine-induced lymphocyte infiltrates, we identified the melanoma inhibitor of apoptosis protein as one of the targets mediating tumor destruction.⁴³

In conclusion, this phase I study demonstrates that vaccination with irradiated, autologous melanoma cells engineered to secrete GM-CSF by adenoviral-mediated gene transfer augments antitumor immunity in patients with metastatic melanoma. The ongoing survival of 10 of 35 patients, with a minimum follow-up of 36 months, is intriguing and raises the possibility that vaccination might be effectively combined with other treatment approaches. Indeed, several patients manifested prolonged responses to subsequent chemotherapy or surgery. Similarly, the infusion

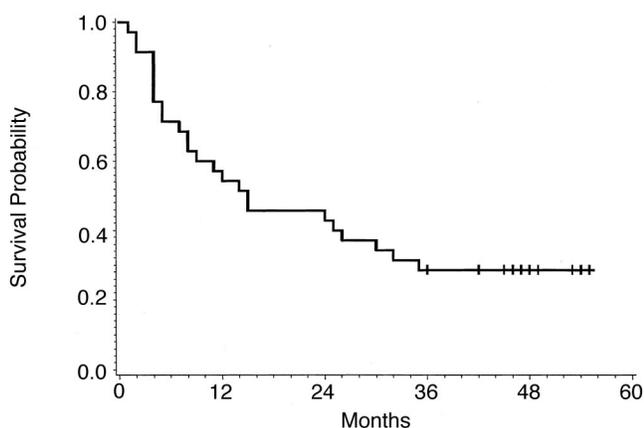


Fig 4. Survival probability of all 35 enrolled patients.

of a humanized monoclonal antibody to cytotoxic T lymphocyte-associated antigen 4 stimulated extensive tumor necrosis with lymphocyte and granulocyte infiltrates in three of three previously immunized patients.⁴⁴ Finally, alternative vaccine

production protocols should also be explored, such as the admixing of generic GM-CSF delivery sources with irradiated autologous melanoma cells.^{45,46} Methods like these may allow for improved standardization of vaccine manufacture.

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The acknowledgment is included in the full text version of this article only, available on-line at www.jco.org.

It is not included in the PDF version.

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